



Re_ Extruder 42
update on Hydrojet

Thanks alot Shafi

Homoud

Sent from my iPhone

On 13 Oct 2022, at 6:54 PM, Ahmad, Tariq T <SHAFMU@saudichevron.com> wrote:

Dear Sir ,

Update on hydro jetting of Barrels ;

1. Today at 11AM, Meeting held to see the progress o hydro jetting , was advised to increase jetting pressure to 35000 PSI
2. In between two checks/inspection made by Coperion & SMH , some improvement observed at 3 PM m significant improvement till 6 PM.
3. So Coperion advised to continue @35000 PSI night shift. Expected on this rate , we can get desired result by tomorrow evening. (my view).

Further , SMH informed that from their own resources they are working to add one crew on jetting yard. And we hope to have some positive news on that by tomorrow's morning.

Now on schedule.

Below is bit highlight of the schedule indicating some cushion for us for hydrojetting . I have highlighted the dates and will explain as under.

1. AS per original plan , new shaft was to be placed here. But as now plan is changed that here at U42, old shaft will be cleaned and installed back , the date of installing screw in the barrel is October 16th.
2. We are now at end of D-shift of 13th. So we have min 72 hrs more before reaching to that point. But we hope to reach soon there.

Second part of cushion is ;

Process section overhaul planned finish , as per schedule it should be October 27th . While gearbox schedule is o finish by Nov 2nd. So we will have a 5 days cushion there in case of any unforeseen further delay. Which we should expect not to happen.

Regards,

Muhammad Tariq Shafi

TA Planner

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Mobile (After 4:30PM) # 0592662145

From: SACHIN SHENOY <operations@luminousarabia.com>

Sent: Sunday, October 16, 2022 9:00 AM

To: 'Lijas Kottayil' <lijas.kottayil@smharabia.com>

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Subject: RE: Jetting Crew Mobilization (S-Chem)

Dear Mr. Lijas,

With respect to the trailing mail, the permit for the night shift yesterday was received at 21.00hrs in the night shift. We request you to notify the on-site personals to expedite the permit.

There are total of 3 hydro-jetting machines working on site as promised, 2 in lay down area and 1 on site.

Further to this, the 42-area extruder screw cleaning is completed, inspection is done and recommended to shift to site for the installation. On site extruder internal cleaning using the nozzle is completed, face cleaning and first 1 mtr cleaning shall be done using gun and expected to be completed in the first half.

We have requested for the scaffolding hard barricade for the cleaning of the remaining parts as they are placed within 3 mtr.

Kindly discuss with the client for the continuous operation in shift change over to finish the job as planned.

Waiting for your response.

Thanks & Best Regards,



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